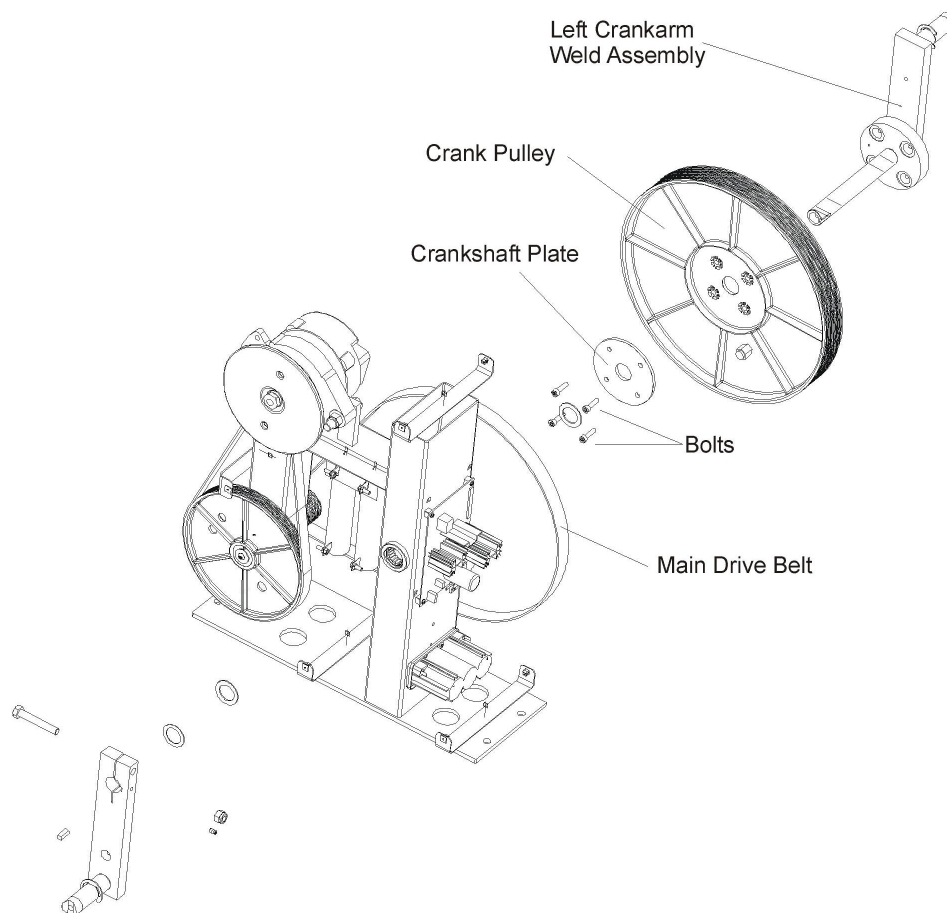


## Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi

### How To... Replace the Crankshaft and Pulley Assembly

**Special Service Tools Required: NONE**

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1. Remove the Main Shrouds. See "How To..." in this section.
2. Remove the Outer Link Covers. See "How To..." in this section.
3. Remove the Pedal Lever Assemblies. See "How To..." in this section.
4. Remove the Crankarm Covers. See "How To..." in this section.
5. Walk the Main Drive Belt off of the Crank Pulley.
6. Remove the Right Crankarm. See "How To..." in this section.
7. Slide the Crankshaft/Pulley Assembly out of the left side of the Drive Frame.

Note: At this time you can separate the Crank Pulley from the Left Crankarm Weld Assembly by removing four Allen bolts. (The Crankshaft/Pulley Assembly consists of the Crank Pulley and Left Crankarm Weld Assembly assembled together).

8. Install the new Crankshaft/Pulley Assembly in reverse order.